

Modelling of atomisation processes in fuel injection systems

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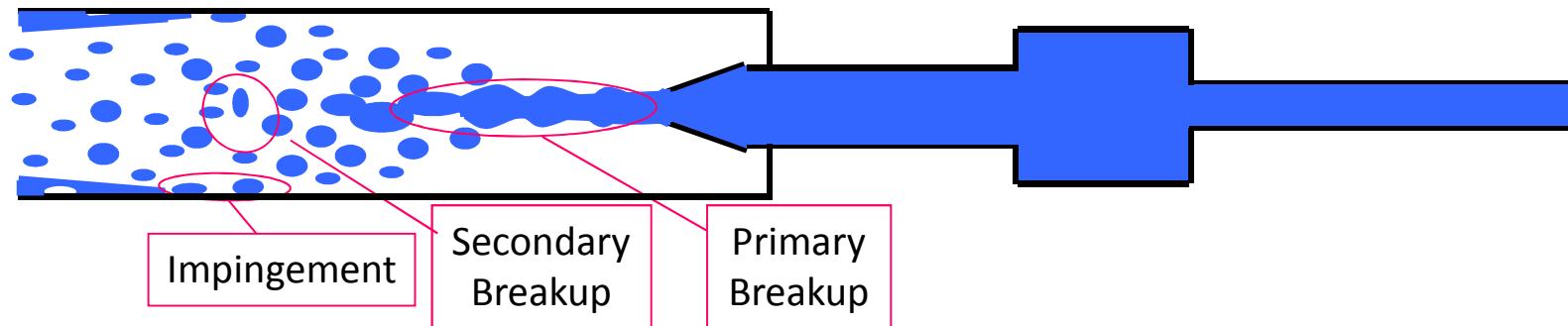
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Atomisation processes and Sprays

Atomisation processes:

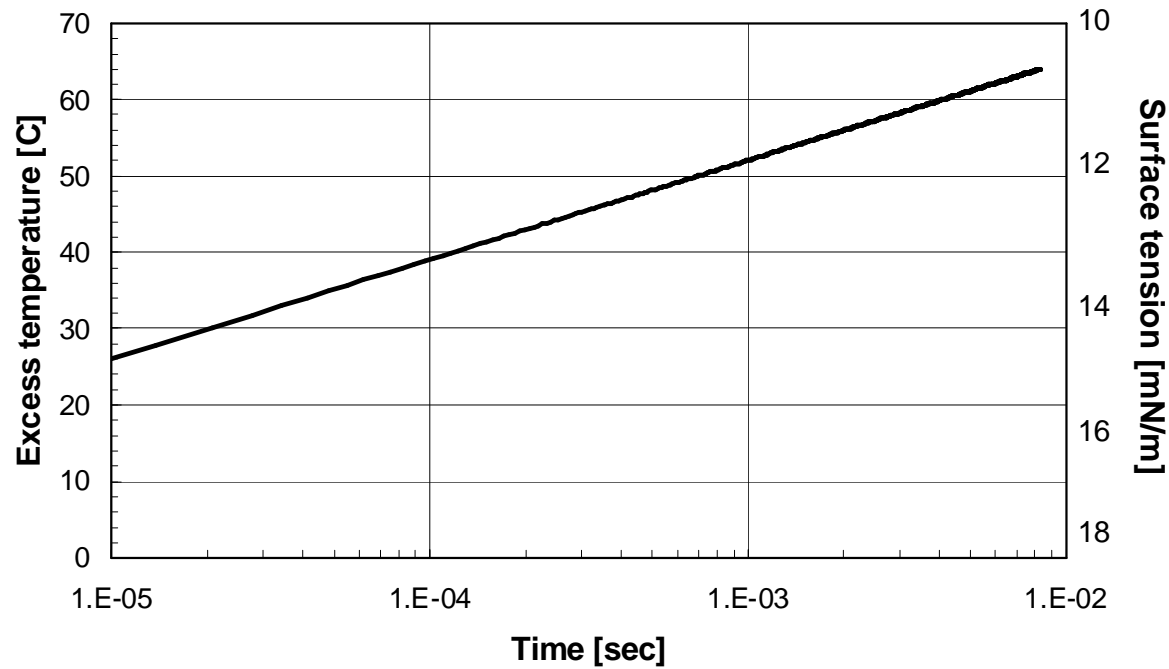
- Primary breakup: jet breakup
- Secondary breakup: droplet breakup
- Spray interaction: droplet impingement



Transient parameters:

- Liquid velocity
- Physical Properties: Surface Tension (with temperature)

Variation of Surface Tension
(Semi-finite liquid model. $dT \sim 1000K$)



Droplet Impingement



Important parameters:

- Droplet diameter and velocity
- Wet/Dry surface
- Surface tension
- Viscosity

Droplet Impingement

Overall energy calculation

$$\Delta E_{kinetic} + \Delta E_{surface} + \Delta E_{viscous} = 0$$



$$D_{final} = f(D_{initial}, v_{impact}, properties)$$

1. Simple
2. Can account for partially wetted surfaces

1. No dynamic behavior
2. No splashing prediction

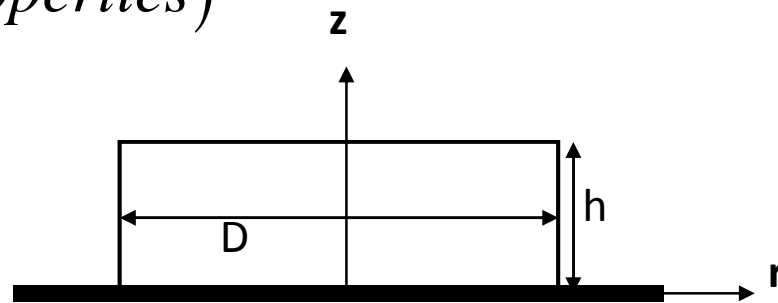
Droplet Impingement

Temporal energy calculation

$$d(E_{kinetic} + E_{surface} + E_{viscous}) = 0$$



$$h(t) = f(t, D_{initial}, v_{impact}, properties)$$



1. Simple
2. Can account for partially wetted surfaces
3. Dynamic behavior

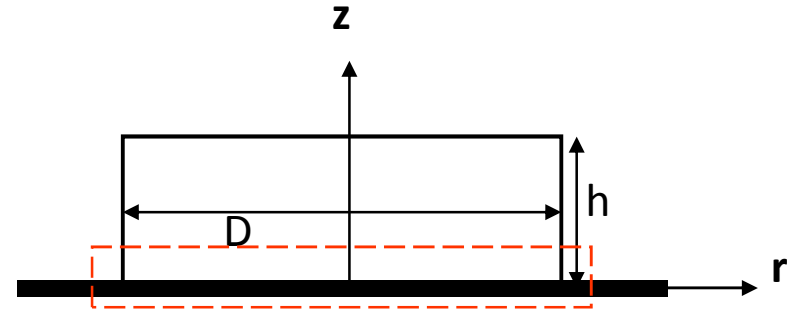
1. Restricted to highly simplified geometries
2. No splashing prediction

Droplet Impingement

Temporal energy calculation

$$E_{kinetic} + E_{surface} + E_{viscous} = E$$

Potential flow: $v_r \approx -\frac{1}{2} \frac{r}{h} \dot{h}$ $v_z \approx \frac{z}{h} \dot{h}$



$$E_{kinetic} = \frac{1}{2} \rho \iiint_{\hat{V}} v^2 d\hat{V} = \frac{1}{2} m \left(\frac{1}{h} \int_0^h \frac{z^2}{h^2} \dot{h}^2 dz + \frac{1}{\pi R^2 h} \int_0^h \frac{r^2}{h^2} \dot{h}^2 \cdot 2\pi r h dr \right) = \left(\frac{m}{6} + \frac{m^2}{16\pi\rho h^3} \right) \dot{h}^2$$

$$E_{surface} = \pi R^2 (\sigma_{lg} + \sigma_{sl} - \sigma_{sg}) = \frac{m}{\rho} (\sigma_{lg} + \sigma_{sl} - \sigma_{sg}) \frac{1}{h}$$

$$E_{viscous} = C\pi R^3 \rho V^2 \frac{1}{\sqrt{Re}} = \frac{4}{3} C m V^2 \frac{1}{\sqrt{Re}}$$

Non-dimensionalisation:

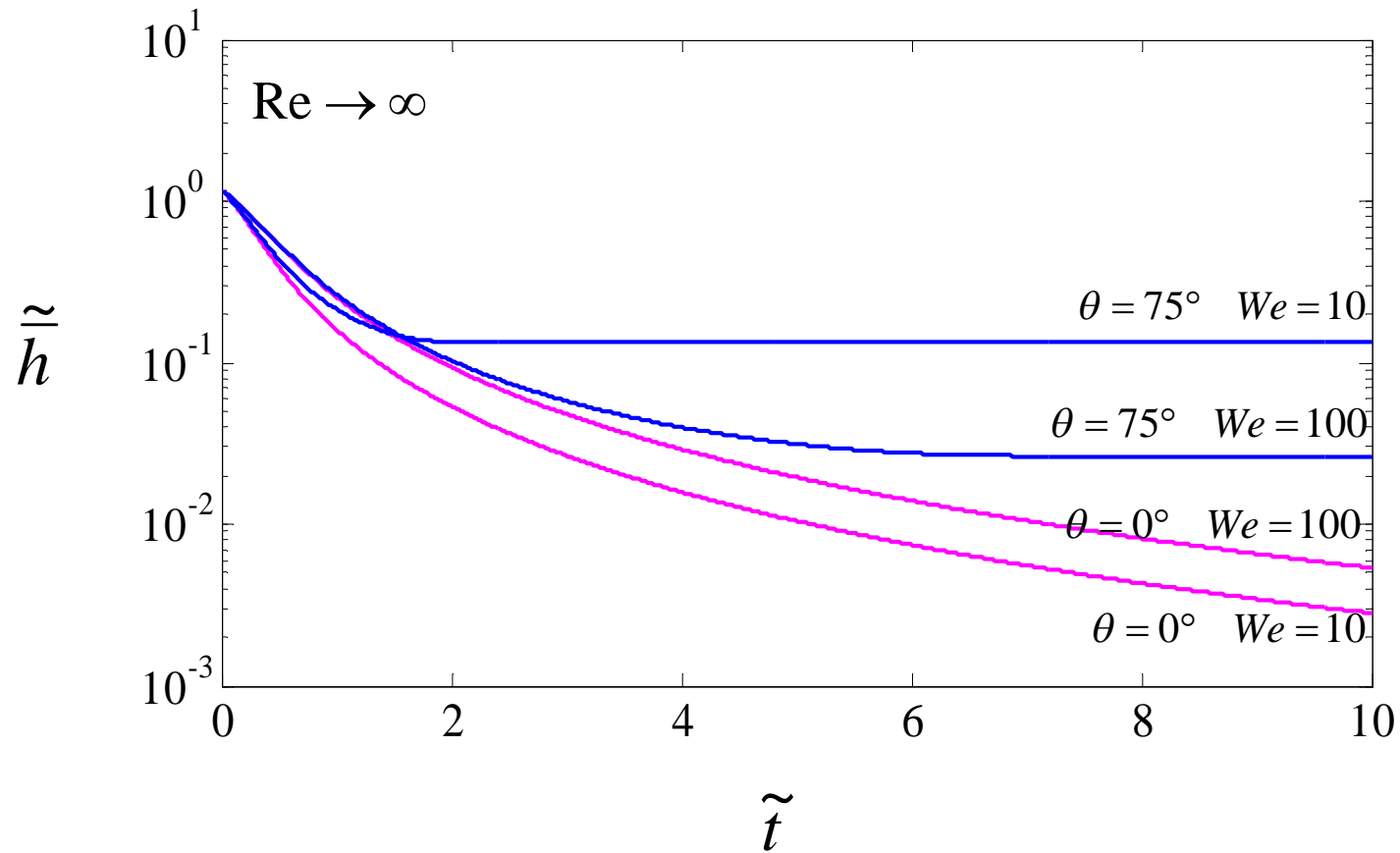
$$\frac{\tilde{h}}{h} = -\tilde{h} \sqrt{6 \frac{(We + 12)\tilde{h} - 4(f_\theta + 2CWe Re^{-1/2})}{We(2\tilde{h}^3 + 1)}}$$

$$\tilde{h} \equiv \frac{h}{\frac{1}{2}D} \quad \tilde{t} \equiv \frac{t}{\frac{1}{2}D/V} \quad \tilde{R} \equiv \frac{R}{\frac{1}{2}D} \quad \tilde{r} \equiv \frac{r}{R}$$

$$f_\theta(T(t)) \equiv 1 + \frac{\sigma_{sl} - \sigma_{sg}}{\sigma_{lg}} = 1 - \cos\theta \quad Re(T(t)) \equiv \frac{\rho V D}{\mu} \quad We(T(t)) \equiv \frac{\rho V^2 D}{\sigma_{lg}}$$

Droplet Impingement

Splat thickness



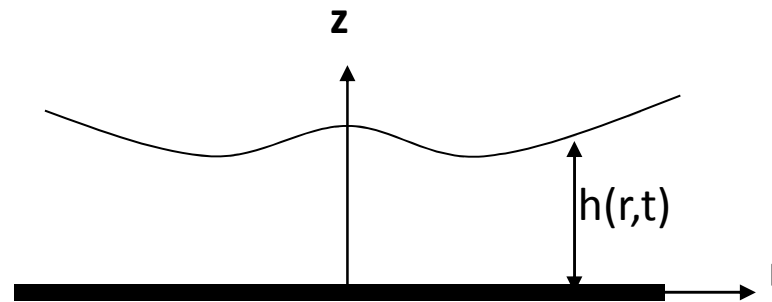
Droplet Impingement

Full N.S. based calculation

$$\rho \left(\frac{\partial v_r}{\partial t} + v_r \frac{\partial v_r}{\partial r} + v_z \frac{\partial v_r}{\partial z} \right) - \mu \left[\frac{\partial}{\partial r} \left(\frac{1}{r} \frac{\partial}{\partial r} (r v_r) \right) + \frac{\partial^2 v_r}{\partial z^2} \right] = - \frac{\partial P}{\partial r}$$

$$= \sigma_{lg} \frac{\partial}{\partial r} \left[\frac{h'}{r \sqrt{1+h'^2}} + \frac{h''}{(1+h'^2)^{3/2}} \right]$$

$$\frac{\partial(rh)}{\partial t} + \frac{\partial(rh v_r)}{\partial r} = 0$$



$$h(r, t) = f(r, t, D_{initial}, v_{impact}, properties)$$

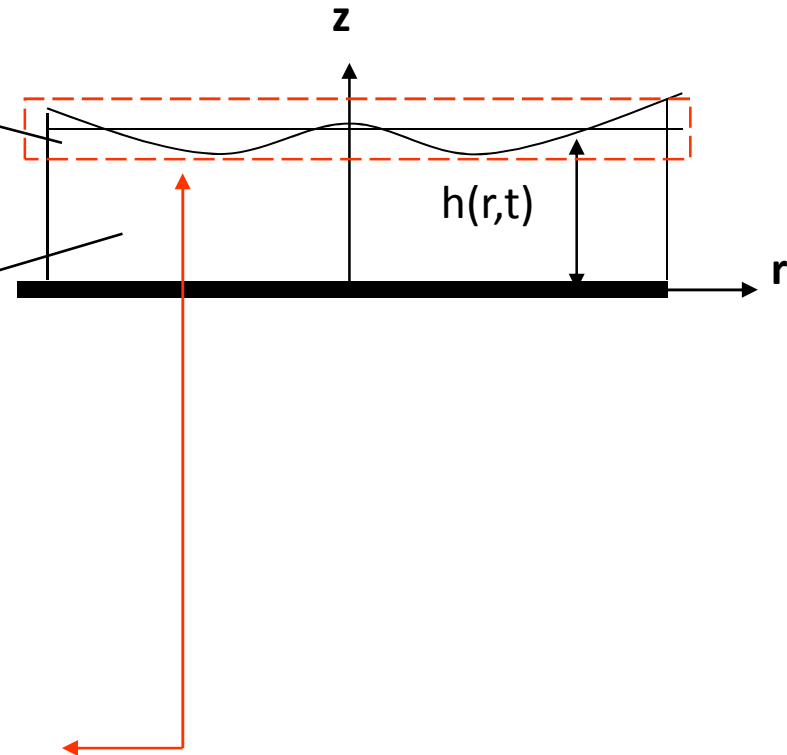
Droplet Impingement

Suggested model

Small deformation: $h' \ll 1$

Free surface: $\frac{dv}{dz} \approx 0$

Bulk $(\bar{h}(t))$



$$\rho \left(\frac{\partial v_r}{\partial t} + v_r \frac{\partial v_r}{\partial r} \right) = -\frac{\partial P}{\partial r} = \sigma_{lg} \frac{\partial}{\partial r} \left(\frac{h'}{r} + h'' \right)$$

Potential flow: $v_r \approx -\frac{1}{2} \frac{r}{h} \dot{\bar{h}}$ $v_z \approx \frac{z}{h} \dot{\bar{h}}$

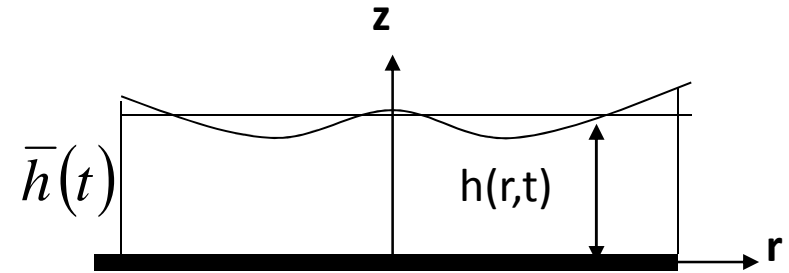


$$h(r,t) = h(r, \bar{h}(t)) = f(r, t, D_{initial}, v_{impact}, properties)$$

Droplet Impingement

Suggested model – contd.

$$r^2 h''' + rh'' - h' = \frac{\rho}{\sigma_{lg}} \beta r^3 \quad \beta \equiv \left(-\frac{1}{2} \frac{\ddot{\bar{h}}}{\bar{h}} + \frac{1}{4} \frac{\dot{\bar{h}}^2}{\bar{h}^2} \right)$$



$$\tilde{\bar{h}} = -\tilde{h} \sqrt{6 \frac{(We + 12)\tilde{\bar{h}} - 4(f_\theta + 2CWe Re^{-1/2})}{We(2\tilde{h}^3 + 1)}}$$

$$\left\{ \begin{array}{l} r = 0, \quad h = \bar{h} \\ r = 0, \quad h' = 0 \\ r = R, \quad p = p_0 + \sigma_{lg} \left(\frac{1}{R} + \frac{1 - \cos \theta}{\bar{h}} \right) \Rightarrow \frac{h'}{r} + h'' = \frac{1}{R} + \frac{1 - \cos \theta}{\bar{h}} \end{array} \right.$$

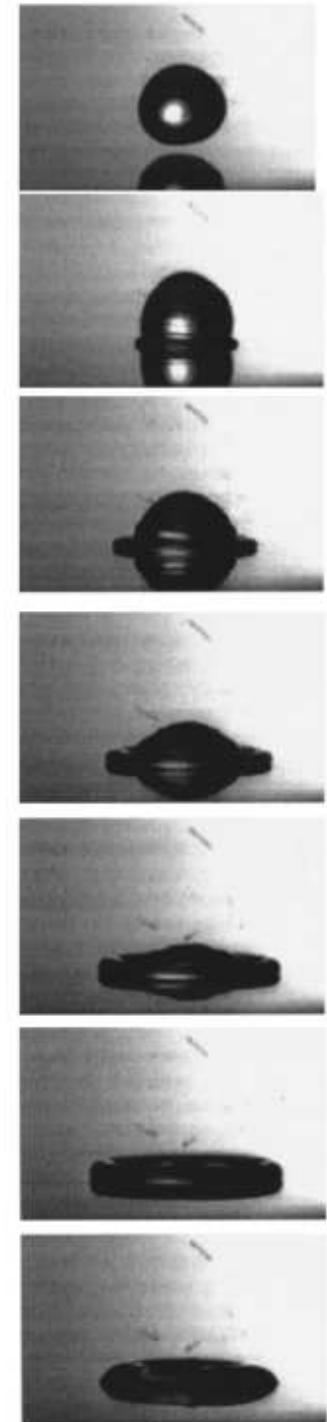
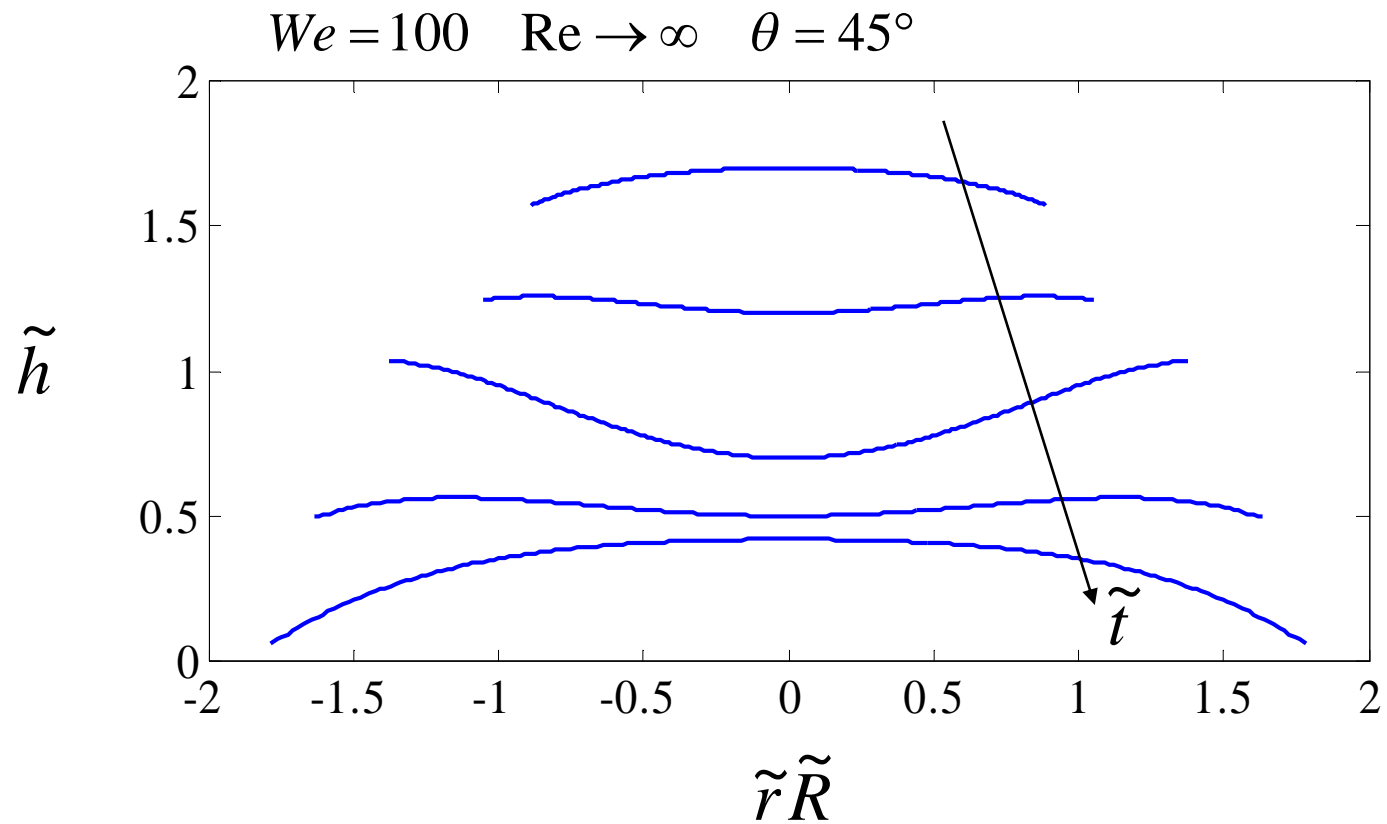
$$\tilde{R}^2 \tilde{h} = \frac{4}{3}$$

$$\tilde{h} = \frac{1}{144} \frac{\tilde{\beta}}{\tilde{h}^2} We (\tilde{r}^4 - 4\tilde{r}^2) - \left(\frac{1}{2\sqrt{3}} \frac{1}{\sqrt{\tilde{h}}} + \frac{1}{3} \frac{1 - \cos \theta}{\tilde{h}^2} \right) \tilde{r}^2 + \tilde{h}$$

$$\tilde{\beta} = \frac{3}{2} \frac{1}{(2\tilde{h}^3 + 1)^2} \frac{1}{We} \left[(f_\theta + 2CWe Re^{-1/2}) (8\tilde{h}^3 + 1) - \frac{3}{2} (We + 12) \tilde{h}^4 \right]$$

Droplet Impingement

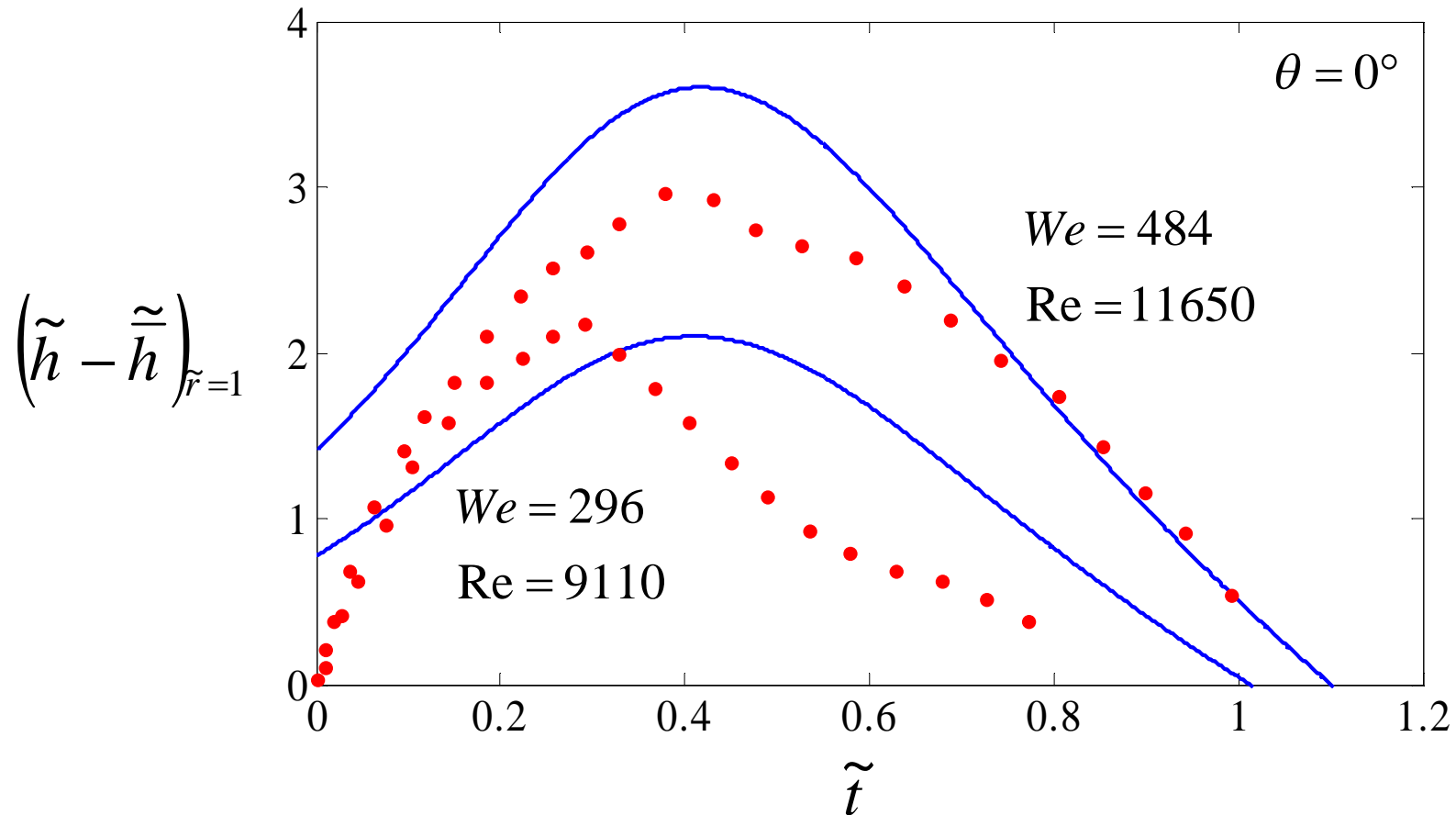
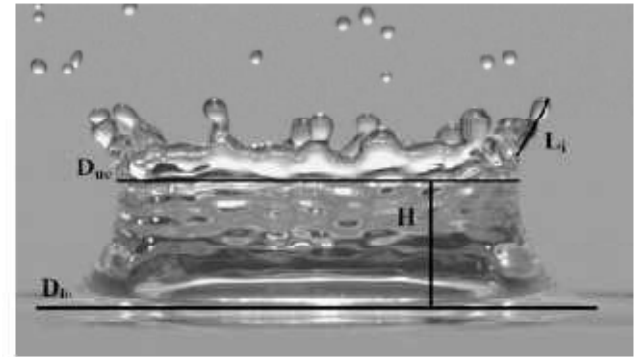
Calculated impingement



* Images from H.Y. Kim and J.H. Chun (2001)

Droplet Impingement

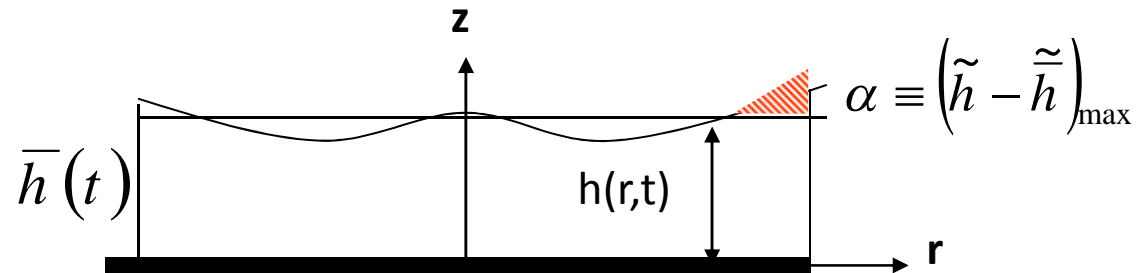
Crowning



* Experimental data from Cossali et al (2004)

Droplet Impingement

Splashing



$$\left. \frac{d(\tilde{h} - \bar{h})}{d\tilde{h}} \right|_{\tilde{r}=1} = 0 \quad \Longrightarrow \quad \tilde{h} \Big|_{(\tilde{h}-\bar{h})_{\max}} \approx 0.7$$

$$\alpha \equiv (\tilde{h} - \bar{h})_{\max} \approx \frac{1}{125} [We(1 - 20C Re^{-1/2}) - 95(1 - \cos\theta) - 31]$$

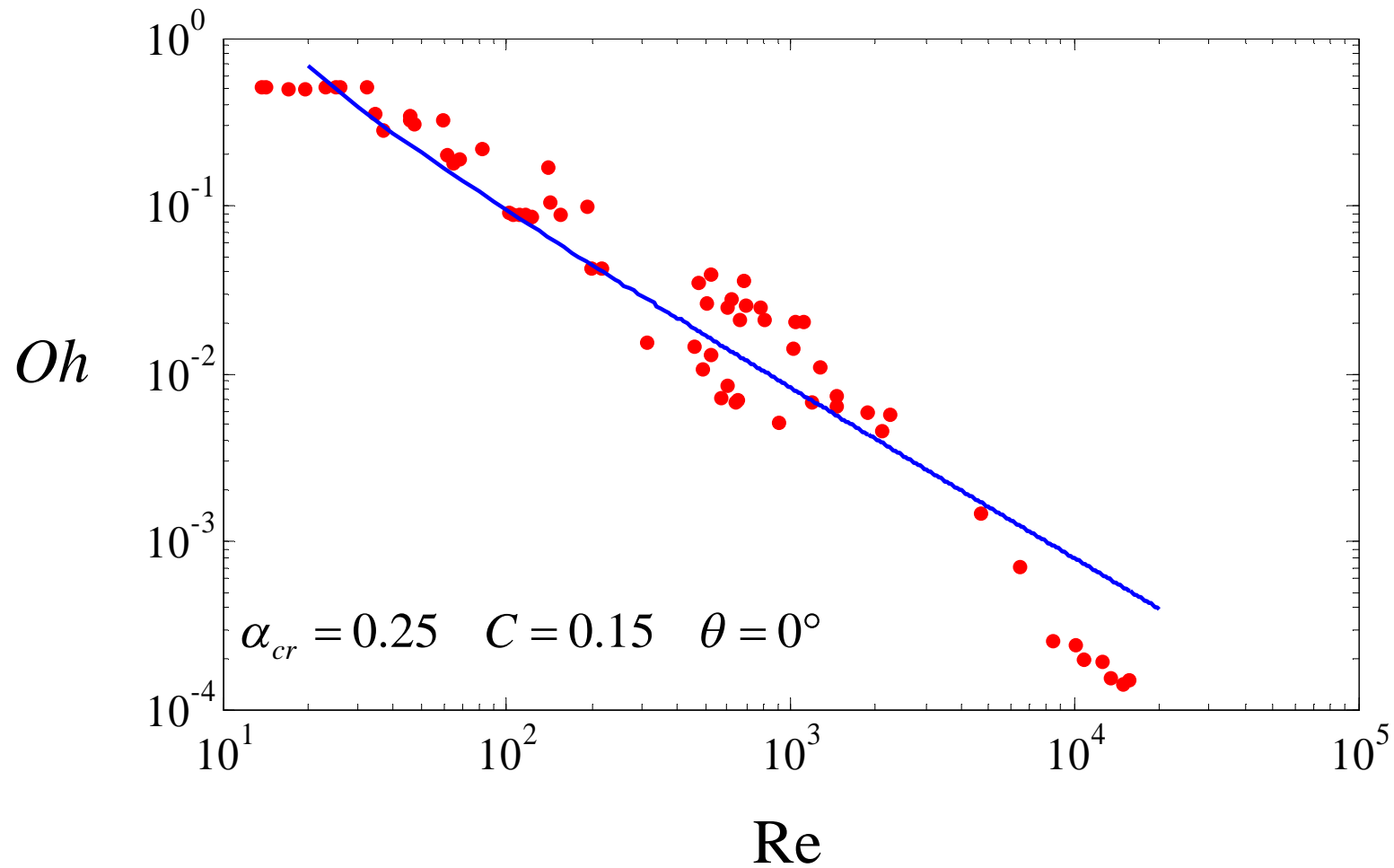
$$We > \frac{125\alpha_{cr} + 31 + 95(1 - \cos\theta)}{(1 - 20C Re^{-1/2})}$$

$$Oh \equiv \frac{\mu}{\sqrt{\rho\sigma D}} = \frac{\sqrt{We}}{Re}$$

$$Oh > \frac{1}{Re} \sqrt{\frac{125\alpha_{cr} + 31 + 95(1 - \cos\theta)}{(1 - 20C Re^{-1/2})}}$$

Droplet Impingement

Splashing



* Experimental data from Mundo et al (1995)

Droplet Impingement

Parametric effects on splashing

Surface

Wet \rightarrow Dry hydrophobic

$$\theta = 0^\circ \rightarrow 180^\circ$$

Smooth \rightarrow Rough

$$\cos \theta_{eq} \rightarrow r_w \cos \theta$$

(Wenzel)

$$T_s = 20^\circ C \rightarrow 300^\circ C$$

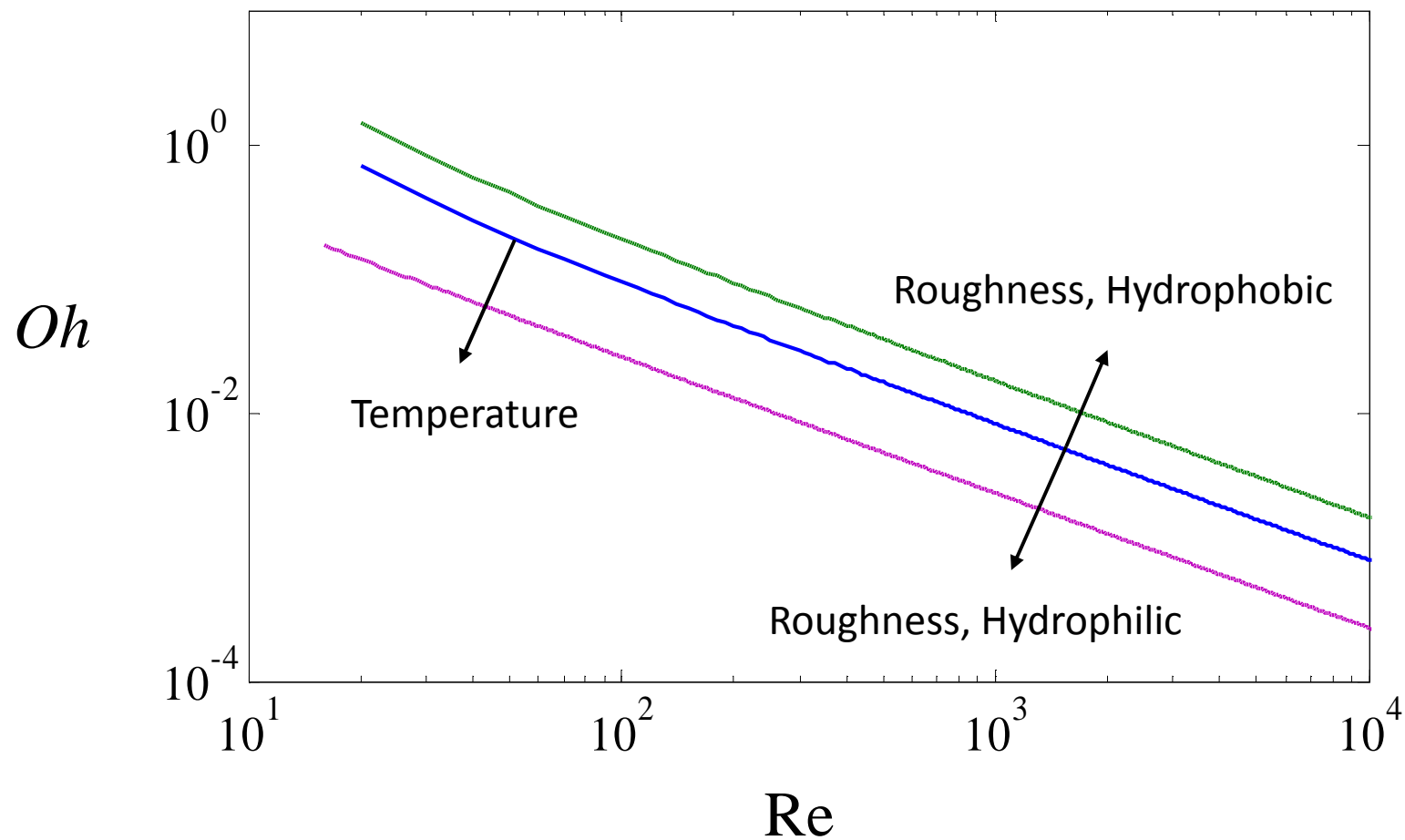


$$\sigma = 70 mN / m \rightarrow 7 mN / m$$

$$\mu = 1000 \mu Pa \cdot s \rightarrow 80 \mu Pa \cdot s$$

Droplet Impingement

Surface effect on splashing



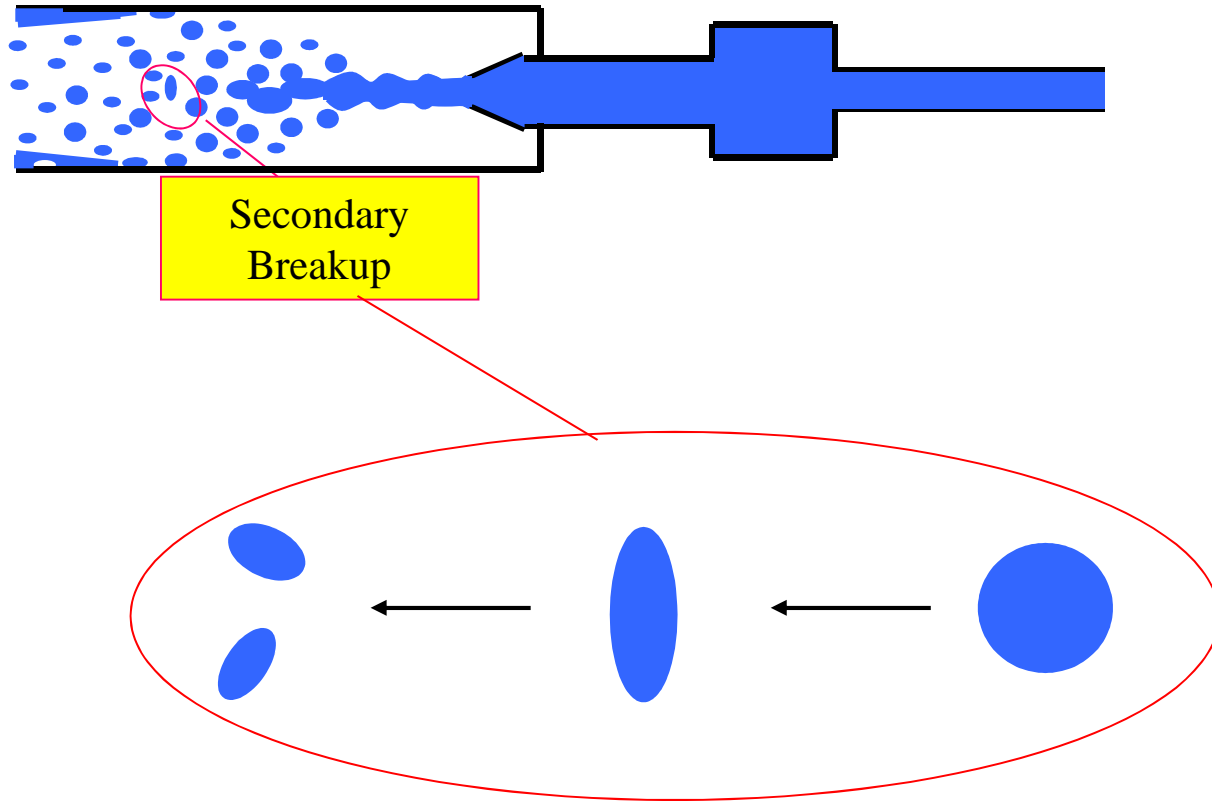
Droplet Impingement

Simple analytical model:

- Qualitative deformation prediction
- Quantitative “crowning” prediction
- Quantitative splash prediction
- Analytical transient temperature

Droplet Breakup

Transient trajectory velocity



Droplet Breakup

Energy balance

$$E_s = n \cdot e_s + E_{diss.}$$

Initial surface energy (Meiron, 1989):

$$E_s = \sigma \cdot 2\pi \int_0^\pi R^2(\theta) \sin \theta d\theta = \sigma \pi r_e^2 \left(\frac{3^2}{5 \cdot 2^6} We^2 + 4 \right)$$

Final surface energy:

$$e_s = \sigma \cdot n^{-2/3} \cdot 4\pi r_e^2$$

Dissipated energy:

$$E_{diss.} = \mu \left(\frac{du}{dx} \right)^2 \cdot V = \mu \left(\frac{r_e/t}{r_e} \right)^2 \cdot \frac{4}{3} \pi r_e^3 \cdot t = \frac{4}{3} \pi r_e^3 \mu \frac{1}{t}$$

$$R(\theta) = r_e \left[1 - \frac{3}{64} We (3 \cos \theta + 1) \right]$$

$$We \equiv \frac{\rho_g U^2 r_e}{\sigma}$$

$$r_e \equiv \left(\frac{3V}{4\pi} \right)^{1/3}$$

Droplet Breakup

Droplet velocity

Droplet's dynamic equation:

$$\frac{dU}{dt} = -\frac{3}{8} C_D \frac{\rho_g U^2}{\rho_l r_e}$$

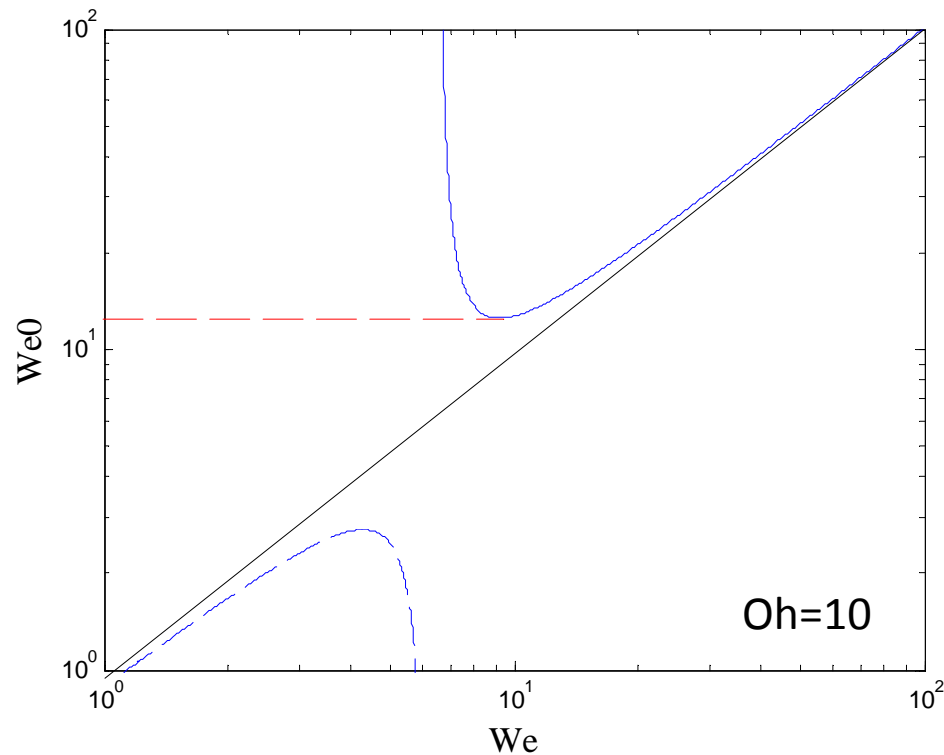
$$\frac{1}{t} = \frac{\frac{3}{8} C_D \frac{\rho_g U_0}{\rho_l r_e}}{\frac{\sqrt{We_0}}{\sqrt{We}} - 1} = \frac{3}{8} \frac{\sigma}{\mu_l r_e} C_D \sqrt{\frac{\rho_g}{\rho_l}} Oh \frac{\sqrt{We_0} \sqrt{We}}{\sqrt{We_0} - \sqrt{We}}$$

$$Oh \equiv \frac{\mu_l}{\sqrt{\rho_l r_e \sigma}}$$

Droplet Breakup

Breakup conditions

Relation between initial and at breakup conditions: $\frac{3^2}{5 \cdot 2^8} We^2 = (n^{1/3} - 1) + \frac{1}{8} C_D \sqrt{\frac{\rho_g}{\rho_l}} Oh \frac{\sqrt{We_0} \sqrt{We}}{\sqrt{We_0} - \sqrt{We}}$



Critical breakup at: $\left. \frac{d(\sqrt{We_0})}{d(\sqrt{We})} \right|_{We=We_{cr}} = 0$

Droplet Breakup

Critical breakup conditions

Asymptotic solutions:

$$(n^{1/3} - 1) \ll \frac{3^2}{5 \cdot 2^8} We_{cr}^2$$

$$C_D \sqrt{\frac{\rho_g}{\rho_l} Oh} \rightarrow 0$$

$$We_{cr} = \left(\frac{5 \cdot 2^7}{3^2} C_D \sqrt{\frac{\rho_g}{\rho_l} Oh} \right)^{2/3} = \left(\frac{3}{4} \right)^2 We_{0,cr}$$

$$We_{cr} \rightarrow We_{0,cr}$$

$$We_{0,cr} = \left(\frac{5 \cdot 2^{13}}{3^5} C_D \sqrt{\frac{\rho_g}{\rho_l} Oh} \right)^{2/3}$$

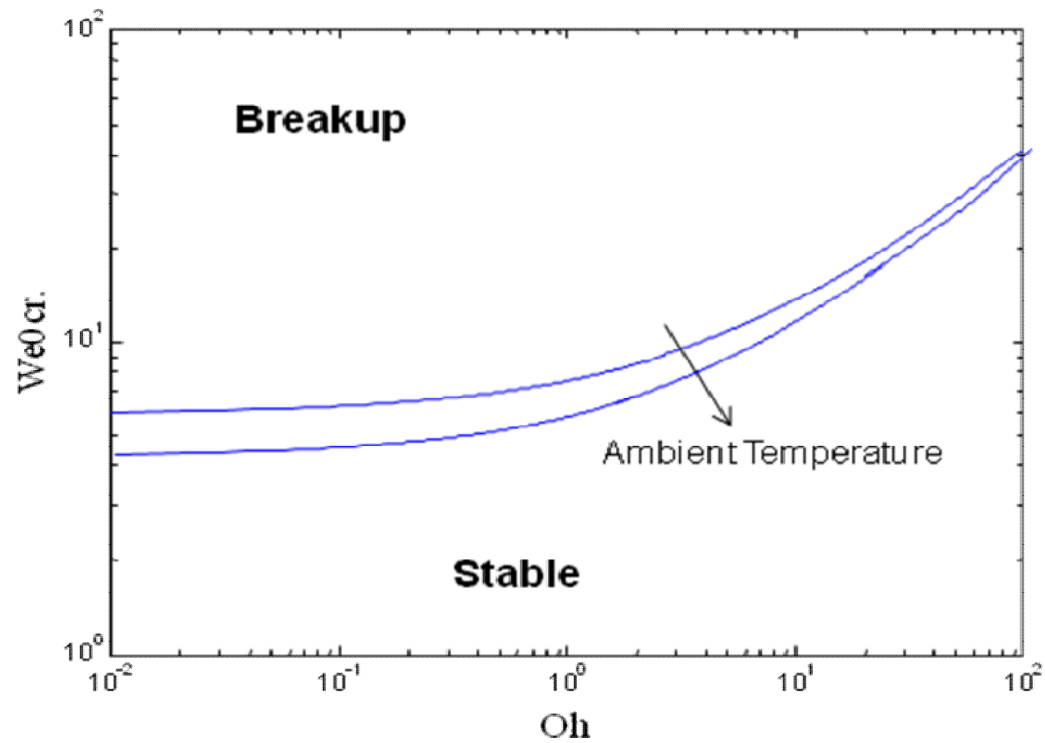
$$We_{0,cr} \rightarrow \frac{\sqrt{5} \cdot 2^4}{3} \sqrt{(n^{1/3} - 1)}$$

Combined solution:

$$We_{0,cr} = 11.93 \sqrt{(n^{1/3} - 1)} + 30.51 \left(C_D \sqrt{\frac{\rho_g}{\rho_l} Oh} \right)^{2/3}$$

Droplet Breakup

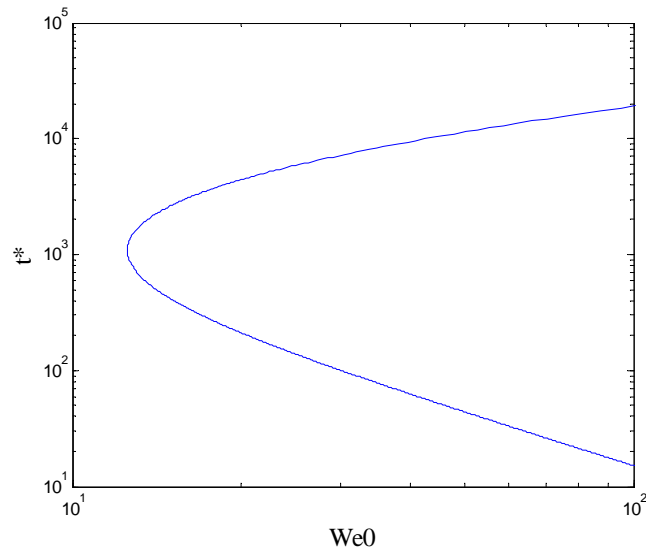
Critical breakup results



Droplet Breakup

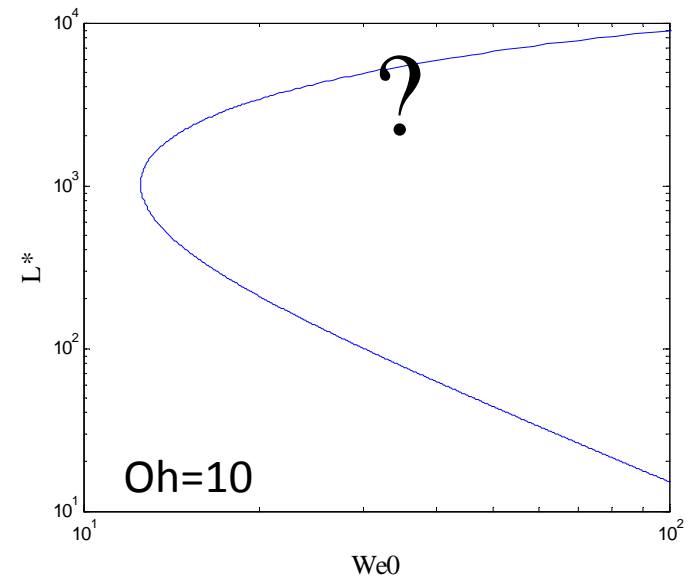
Breakup time

$$t^* \equiv \frac{U_0 t}{r_e}$$



Travel distance until breakup

$$L^* \equiv \frac{L}{r_e} = \frac{1}{r_e} \int_0^t U dt = \frac{1}{\frac{3}{8} C_D \frac{\rho_g}{\rho_l}} \ln \left(\frac{3}{8} C_D \frac{\rho_g}{\rho_l} t^* + 1 \right)$$



Droplet Breakup

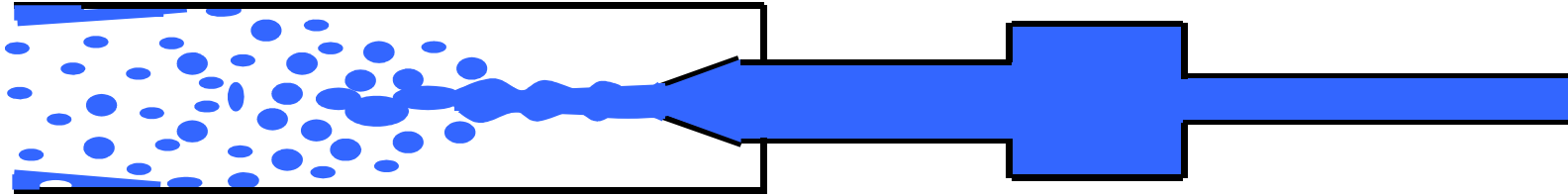
-A simple analytic approach to analyse breakup limits of a droplet with transient trajectory velocity.

-Spray droplet size distribution ?

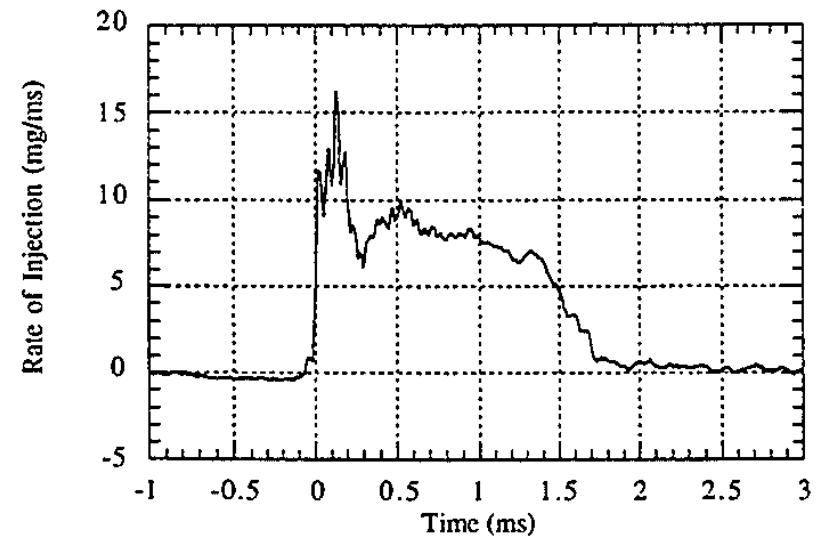
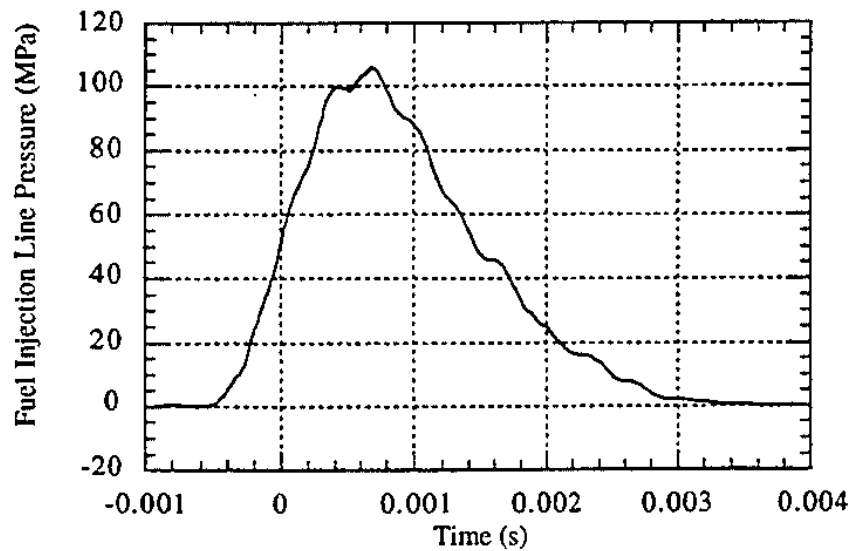
- Transient surface tension (injection to hot ambient)?

Jet Breakup

Transient velocity



Fuel injection in a Diesel engine is a transient process



* C.C. Hung and J.K. Martin, J.Y. Koo, SAE-970053, 1997

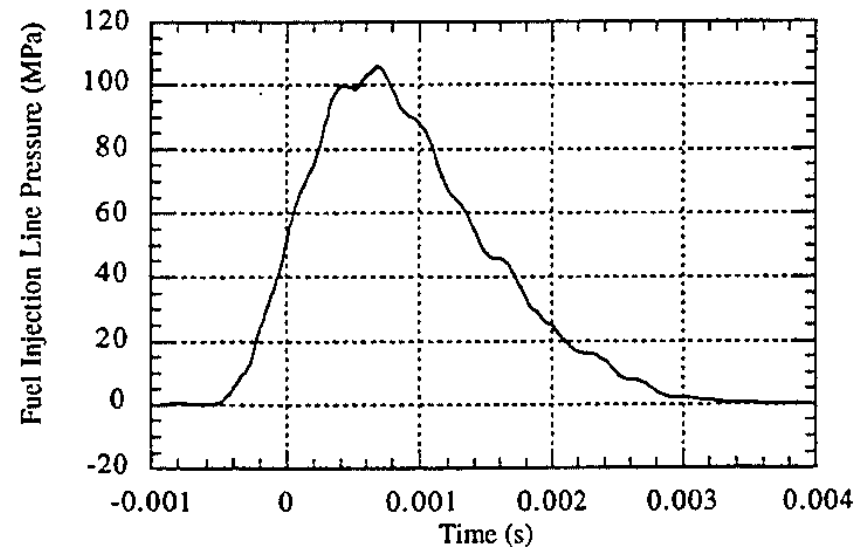
Jet Breakup

Inertial stresses

A jet changing velocity 0-100m/s in 1ms:

$$dp/dx \approx \rho_l \cdot a \approx 800 \text{ kg/m}^3 \cdot \frac{100 \text{ m/s}}{1 \text{ ms}} = 80 \text{ MPa}$$

$$dp/dx \approx \sigma/d^2 \approx \frac{13 \text{ mN/m}}{(10 \mu\text{m})^2} = 130 \text{ MPa}$$



Jet Breakup

Basic equations

Continuity:

$$\frac{1}{r} \frac{\partial}{\partial r} (ru_r) + \frac{1}{r} \frac{\partial}{\partial \theta} (u_\theta) + \frac{\partial}{\partial z} (u_z) = 0$$

z - Momentum:

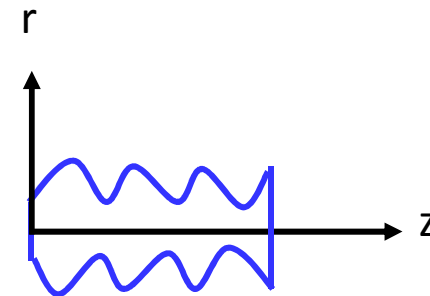
$$\rho \left(\frac{\partial u_z}{\partial t} + u_r \frac{\partial u_z}{\partial r} + u_z \frac{\partial u_z}{\partial z} \right) = -\frac{\partial p}{\partial z} + \mu \nabla^2 u_z$$

r - Momentum:

$$\rho \left(\frac{\partial u_r}{\partial t} + u_r \frac{\partial u_r}{\partial r} + u_z \frac{\partial u_r}{\partial z} \right) = -\frac{\partial p}{\partial r} + \mu \nabla^2 u_r$$

Instability perturbations:

$$u_z = \bar{u}_z + u'_z \quad u_r = \bar{u}_r + u'_r \quad p = \bar{p} + p' \quad R = R_0 + \delta$$



Jet Breakup

Perturbations form

For a transient inviscid jet, where: $\bar{u}_z(t)$

Continuity:
$$\frac{1}{r} \frac{\partial}{\partial r} (ru'_r) + \frac{\partial}{\partial z} (u'_z) = 0$$

z-Momentum:
$$\rho \left(\frac{\partial u'_z}{\partial t} + \bar{u}_z \frac{\partial u'_z}{\partial z} + u'_z \frac{\partial \bar{u}_z}{\partial z} \right) = - \frac{\partial p'}{\partial z}$$

r-Momentum:
$$\rho \frac{\partial u'_r}{\partial t} = - \frac{\partial p'}{\partial r}$$

This analysis:

$$\delta = Ae^{\beta(t)+i\alpha z}$$

$$p' = f(r)\hat{p}(t)e^{\beta(t)+i\alpha z}$$

$$u'_z = f(r)\hat{u}(t)e^{\beta(t)+i\alpha z}$$

Classical analysis:

$$\delta = Ae^{\beta \cdot t + i\alpha z}$$

$$p' = f(r)\hat{p}e^{\beta \cdot t + i\alpha z}$$

$$u'_z = f(r)\hat{u}e^{\beta \cdot t + i\alpha z}$$

Jet Breakup

Kinematic Boundary Condition

$$u'_r \Big|_{r=R_0} = \frac{\partial \delta}{\partial t} + \bar{u}_z \frac{\partial \delta}{\partial z}$$

For vapour region (outer):

$$\hat{u} = -\frac{A}{K_1(\alpha R_0)} \left[i \frac{d\beta(t)}{dt} - \alpha \bar{u}_z \right]$$

For liquid region (inner):

$$\hat{u} = -\frac{A}{I_1(\alpha R_0)} \left[i \frac{d\beta(t)}{dt} - \alpha \bar{u}_z \right]$$

Jet Breakup

Dynamic Boundary Condition

$$(p'_l - p'_v)|_{r=R_0} = \sigma \left(-\frac{\partial^2 \delta}{\partial x^2} + \frac{1 - \delta/R_0}{R_0} \right)$$

Substituting perturbation parameters:

$$f(R_0)[\hat{p}_l(t) - \hat{p}_v(t)] = \sigma A \left(\alpha^2 - \frac{1}{R_0^2} \right)$$

Jet Breakup

The dispersion relation

Subtracting the momentum equations of the vapour from the liquid phase, at the surface (for a moving liquid in ambient gas at rest):

$$\left(\frac{I_0(\alpha R_0)}{I_1(\alpha R_0)} \rho_l + \frac{K_0(\alpha R_0)}{K_1(\alpha R_0)} \rho_v \right) \left[\frac{d^2 \beta(t)}{dt^2} + \left(\frac{d\beta(t)}{dt} \right)^2 \right] + \frac{I_0(\alpha R_0)}{I_1(\alpha R_0)} \rho_l \alpha \left(2i\bar{u}_z \frac{d\beta(t)}{dt} + i \frac{d\bar{u}_z}{dt} - \alpha \bar{u}_z^2 \right) + \sigma \alpha \left(\alpha^2 - \frac{1}{R_0^2} \right) = 0$$

For expected short waves: $\alpha R_0 \rightarrow \infty \Rightarrow \frac{I_1(\alpha R_0)}{I_0(\alpha R_0)} \approx 1, \frac{K_1(\alpha R_0)}{K_0(\alpha R_0)} \approx 1$

$$(\rho_l + \rho_v) \left[\frac{d^2 \beta(t)}{dt^2} + \left(\frac{d\beta(t)}{dt} \right)^2 \right] + \rho_l \alpha \left(2i\bar{u}_z \frac{d\beta(t)}{dt} + i \frac{d\bar{u}_z}{dt} - \alpha \bar{u}_z^2 \right) + \sigma \alpha \left(\alpha^2 - \frac{1}{R_0^2} \right) = 0$$

Jet Breakup

Simplified solution – steady jet

For a steady jet: $\frac{d\bar{u}_z}{dt} = 0$, $\frac{d\beta(t)}{dt} \rightarrow \text{const.}$

$$\frac{d\beta(t)}{dt} = \frac{-i\alpha\rho_l\bar{u}_z \pm \sqrt{\alpha\rho_l\rho_v\bar{u}_z^2 - (\rho_l + \rho_v)\alpha\sigma\left(\alpha^2 - \frac{1}{R_0^2}\right)}}{\rho_l + \rho_v}$$

The dominant wave is expected to be at: $\frac{\partial}{\partial\alpha} \text{Re}\left(\frac{d\beta(t)}{dt}\right) = 0$

$$\alpha = \frac{\bar{u}_z^2 + \sqrt{\bar{u}_z^4 - \left(\frac{\rho_l + \rho_v}{\rho_l\rho_v}\sigma\right)^2 \frac{3}{R_0^2}}}{3\frac{\rho_l + \rho_v}{\rho_l\rho_v}\sigma}$$

$$\alpha \gg \frac{1}{R_0} \longrightarrow \alpha = \frac{2}{3} \frac{\rho_l\rho_v}{\rho_l + \rho_v} \frac{\bar{u}_z^2}{\sigma}$$

$$\bar{u}_z = 0 \longrightarrow \alpha = \frac{1}{\sqrt{3}R_0}$$

Jet Breakup

Simplified solution – transient jet

For transient jets of interest, wave growth is more rapid than velocity change, so for the time until breakup:

$$\bar{u}_z \approx \text{const.}, \quad \frac{d\bar{u}_z}{dt} = a, \quad \frac{d\beta(t)}{dt} \rightarrow \text{const.}$$

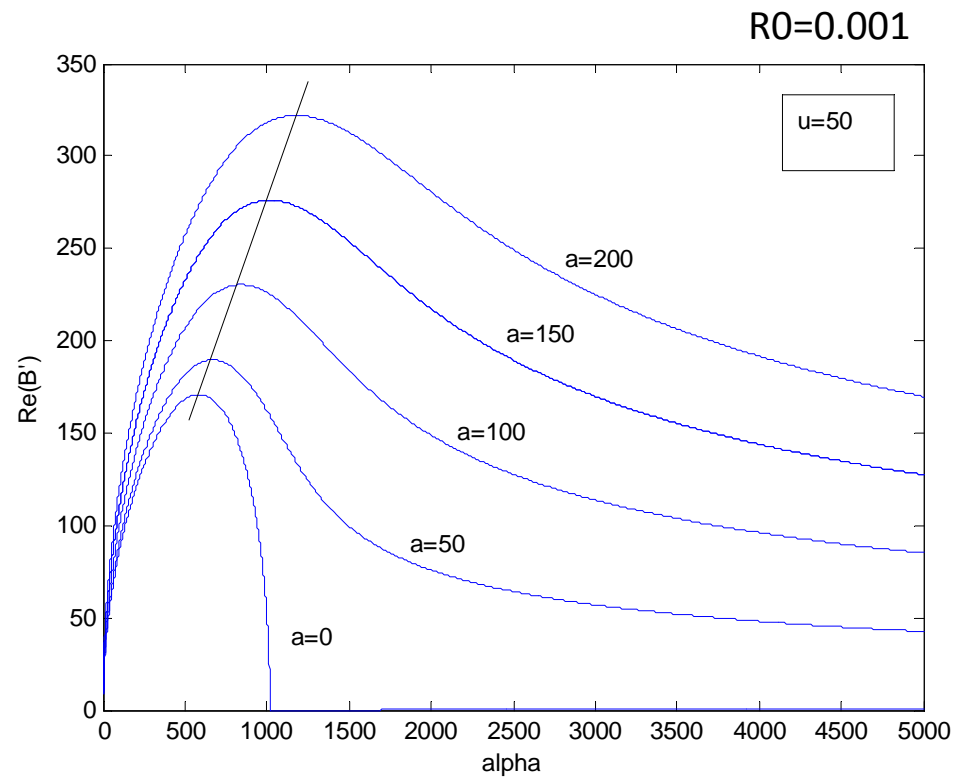
$$\frac{d\beta(t)}{dt} = \frac{-i\alpha\rho_l\bar{u}_z \pm \sqrt{\alpha\rho_l\rho_v\bar{u}_z^2 - (\rho_l + \rho_v)\alpha\sigma\left(\alpha^2 - \frac{1}{R_0^2}\right) - i(\rho_l + \rho_v)\rho_l\alpha a}}{\rho_l + \rho_v}$$

$$\text{Re}\left(\frac{d\beta(t)}{dt}\right) = \frac{\sqrt{\alpha} \sqrt{\sqrt{\left[\rho_l\rho_v\bar{u}_z^2 - (\rho_l + \rho_v)\sigma\left(\alpha^2 - \frac{1}{R_0^2}\right)\right]^2 + [(\rho_l + \rho_v)\rho_l a]^2} + (\rho_l + \rho_v)\rho_l a}}{\sqrt{2}(\rho_l + \rho_v)}$$

Jet Breakup

Transient jet – Results1

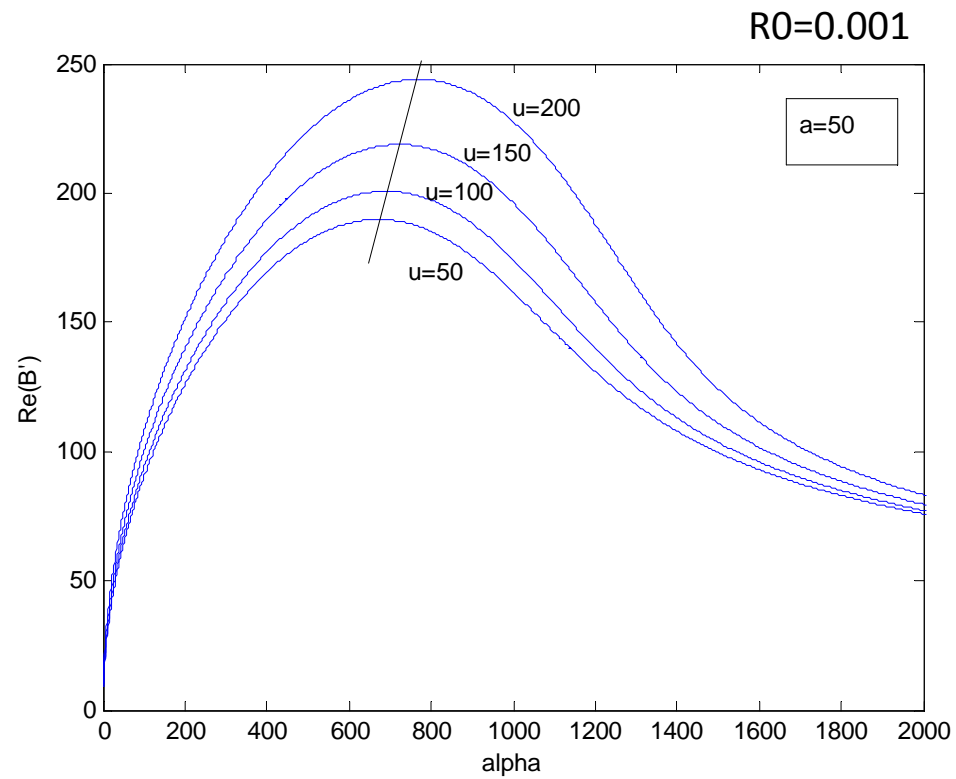
Effect of acceleration



Jet Breakup

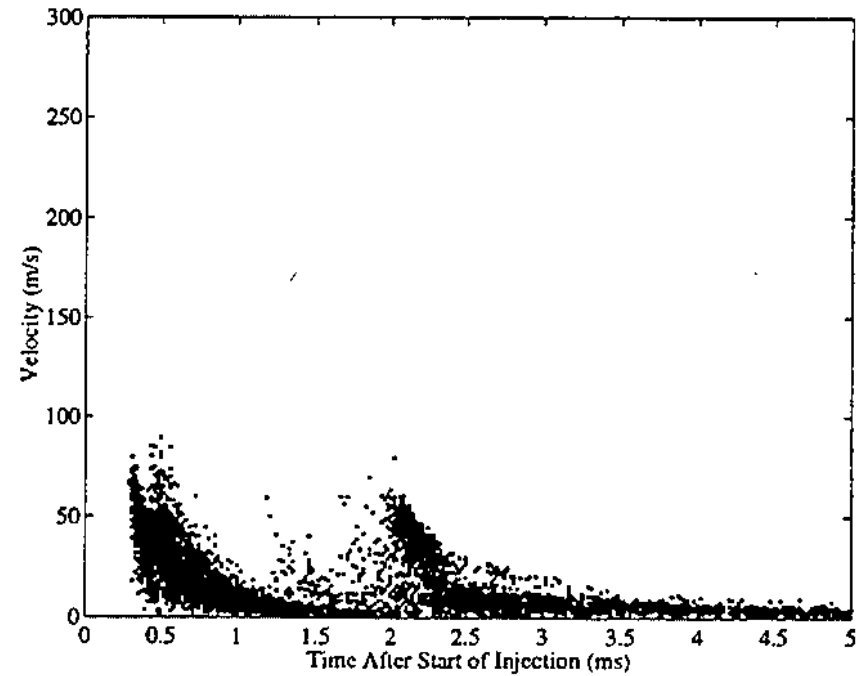
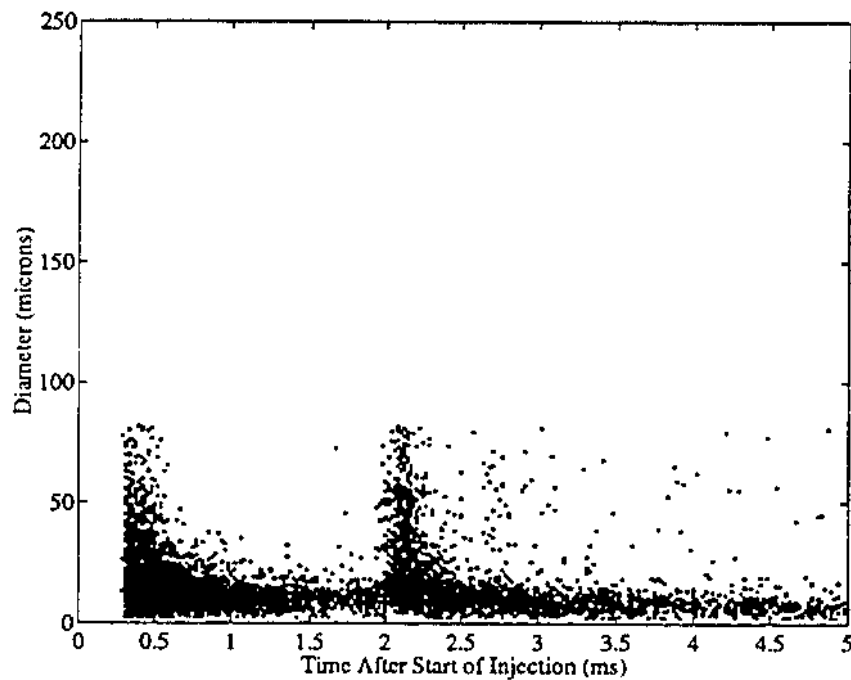
Transient jet – Results2

Effect of velocity



Verification

Available experimental results*



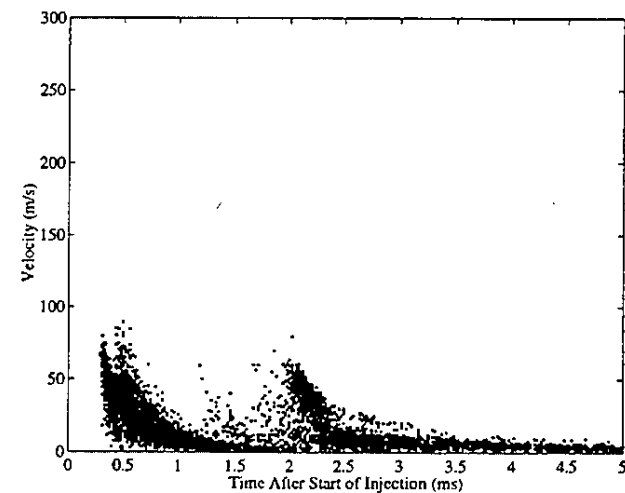
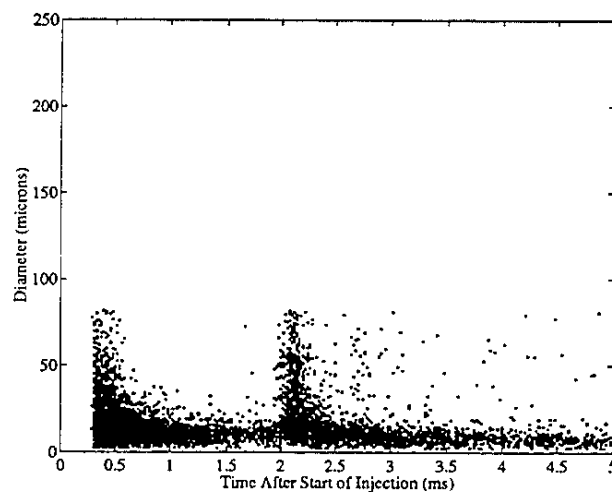
Droplet velocity and diameter profiles for the 21 MPa injection pressure spray at the position $z = 3$ cm, $r = 3$ mm.

* C.C. Hung and J.K. Martin, J.Y. Koo, SAE-970053, 1997

Verification

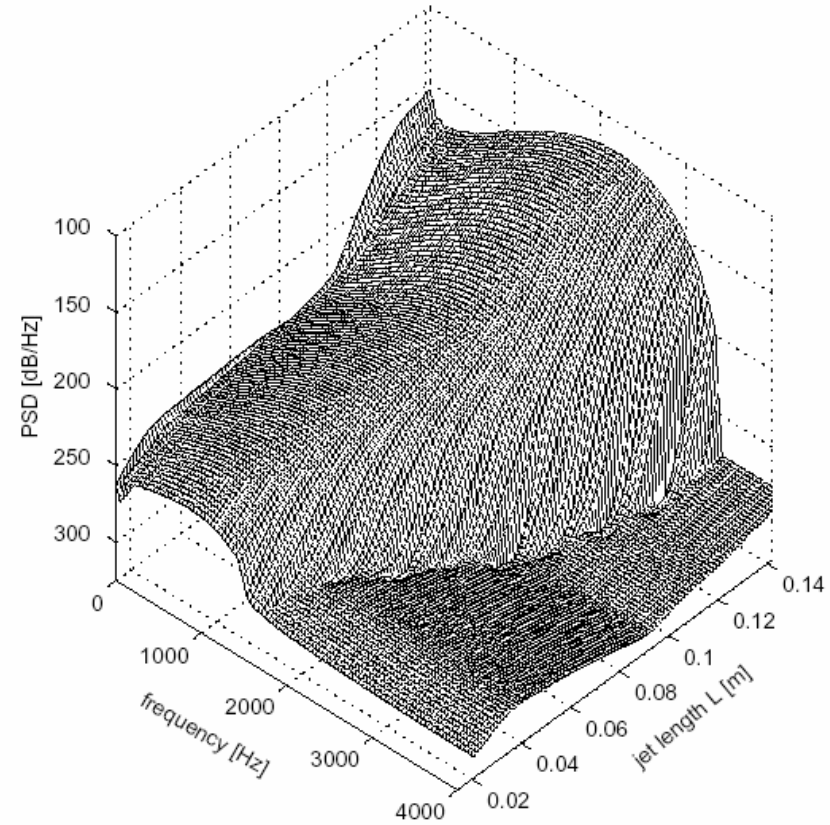
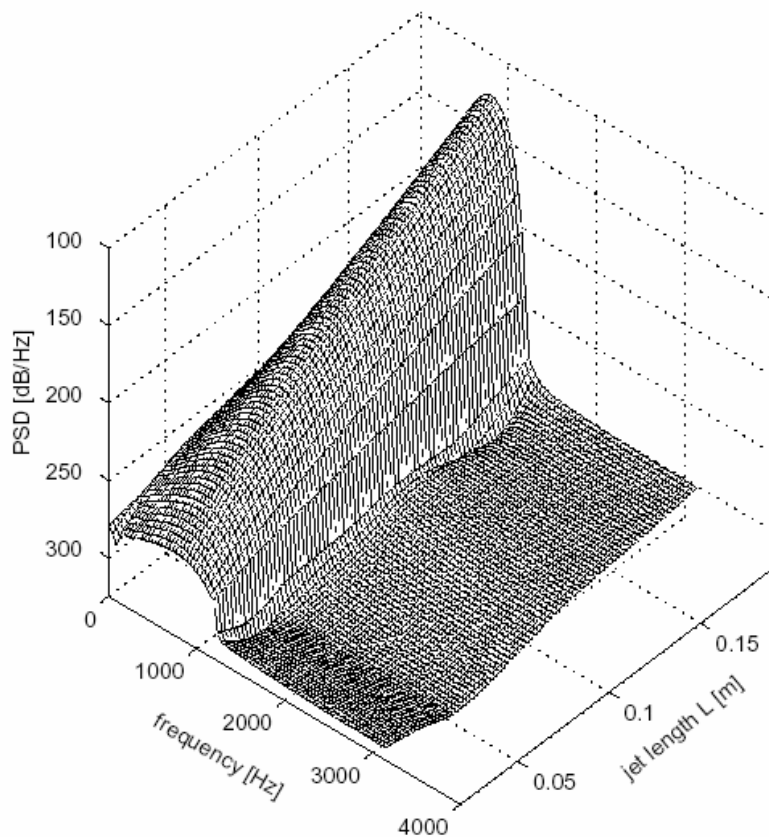
Featured aspects in acceleration/deceleration:

- Increased span of diameters in
- Increased growth rate (\sim drops velocity)
- Invariance to whether accelerating or decelerating



Verification-2

- As there is a lack in available experimental results on that subject, comparison is also sought with available numerical results*



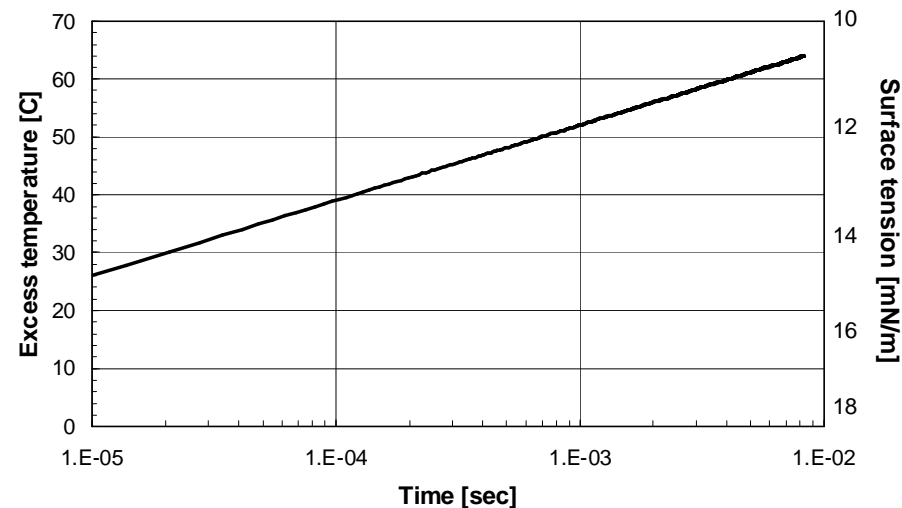
* R. Domann and Y. Hardalupas, AIAA-2004-1105, 42nd AIAA conf., 2004

Further application – Non-isothermal jets

Jet velocity ~ 10 - 100m/s
 Jet diameter ~ 1mm
 Ambient temperature excess ~ 1000K



Jet surface excess temperature

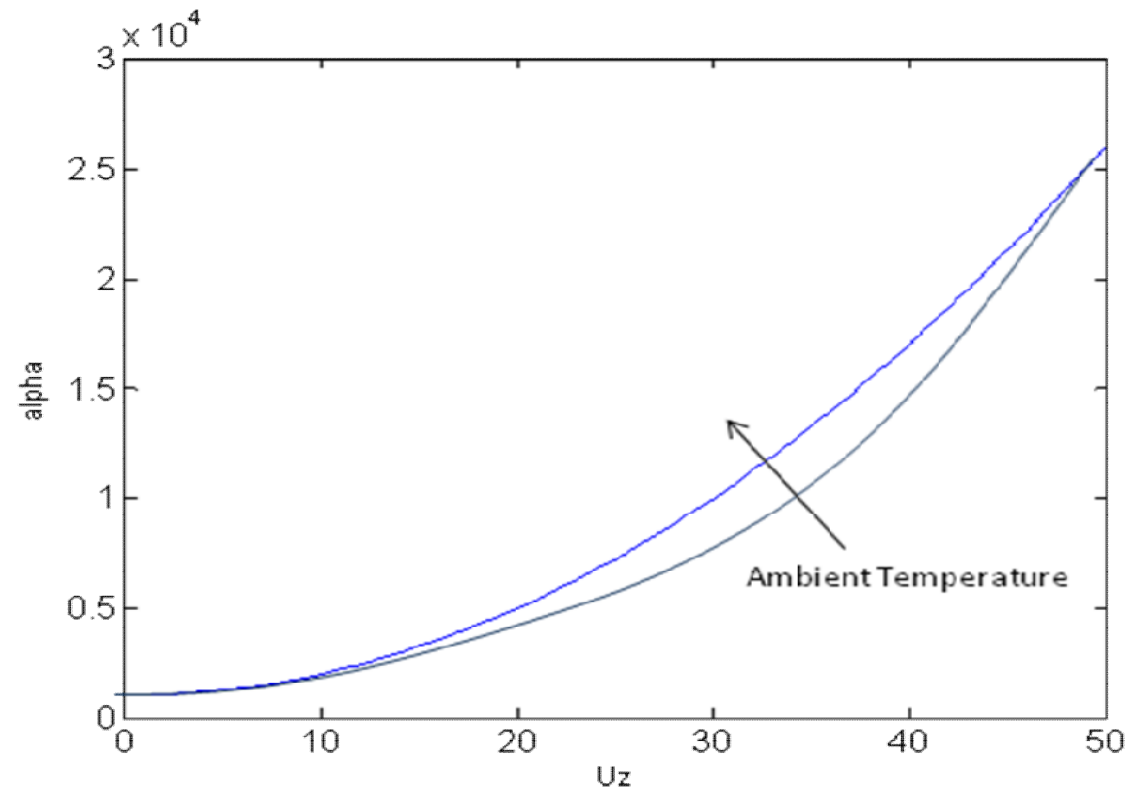


Coordinate system moves with the liquid phase: $\sigma(T) \rightarrow \sigma(t)$

$$(\rho_l + \rho_v) \left[\frac{d^2 \beta(t)}{dt^2} + \left(\frac{d\beta(t)}{dt} \right)^2 \right] + \rho_l \alpha \left(2i\bar{u}_z \frac{d\beta(t)}{dt} + i \frac{d\bar{u}_z}{dt} - \alpha \bar{u}_z^2 \right) + \sigma \alpha \left(\alpha^2 - \frac{1}{R_0^2} \right) = 0$$

Jet Breakup

Dominant wave number



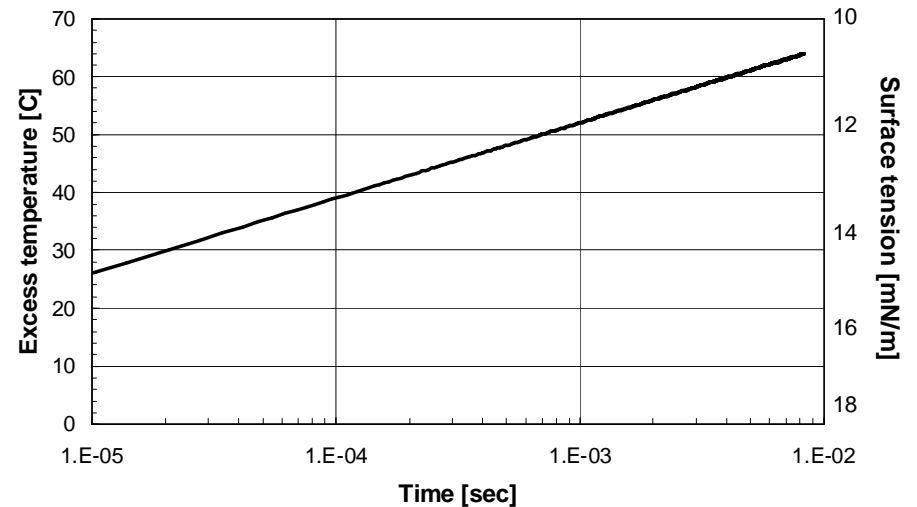
Jet Breakup

Spatial surface Tension variation - Marangoni effect

Typical 10micron droplets break at 0.1ms rate:

$$\tau \approx d\sigma/dx \approx \frac{(18-13)mN/m}{10\mu m} = 0.5kPa$$

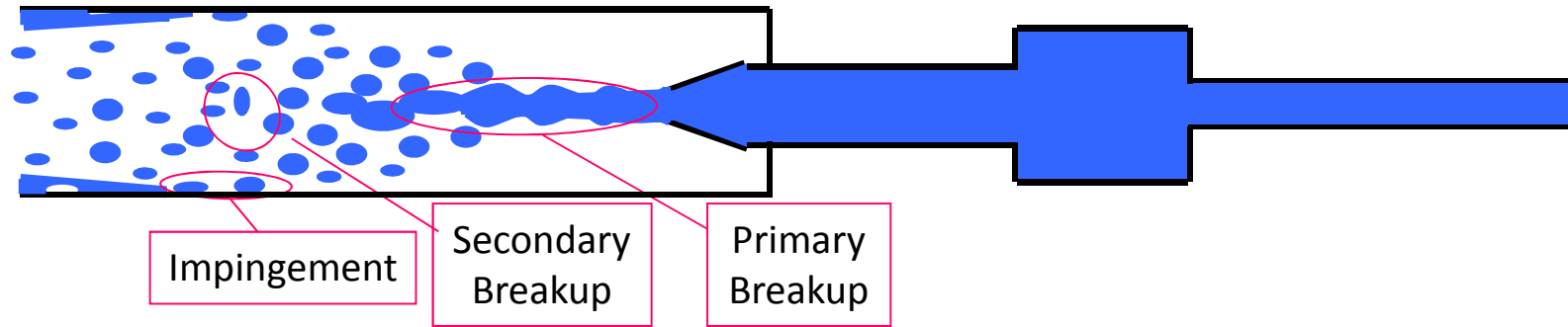
$$\tau \approx \sigma/d \approx \frac{13mN/m}{(10\mu m)^2} = 1.3kPa$$



Jet Breakup

An analytic approach to analyse transient effects on jets instabilities:

- Transient jet velocity
- Transient surface tension (injection to hot ambient)?



Thank You!